

Manufacturing procedure conformity record (MPCR) ISO 17782

MPCR. No.: MPCR_04

Rev. No.: 00

Manufacturer name/address/Web	page:	Gleminox Tectubi Raccordi s.r.l Via Lago di Vico, 22 36015 –SCHIO (VI) – ITALY / <u>www.gieminox.com</u>				
Reference standard		ISO 17782:2018 (Norsok M650 ed.4)				
Material designation and MDS No.:		ASTM A928 UNS S31803/S32205— NORSOK M630 ed.7/MDS D42 Rev. 6				
Manufacturing Procedure Summary No.:	v doc.	MPS_04	1			Rev. No.: 00
Products and manufacturing proces	ss(es):	Welded pipes Cutting, forming, rolling, welding, heat treatment, calibration, pickling, marking according to MPS_04				
Mandatory conditions and sub-con	Heat treatment by induction furnace (qualified up to 18,75 mm) Heat treatment by batch furnace (qualified up to 60 mm) NDE testing by qualified subsuppliers Mechanical and corrosion testing by ISO 17025 qualified laboratories					
Other information:						
Qualification expires:		February 15 th , 2026				
Tested and qualified thickness and	mass					
Products and manufacturing Test reco		rd No.	Tested	Qualified	Test piece	Qualified mass

process(es):	rest record No.	thickness mm	thickness mm	mass kg	kg kg
Welded pipes	CQP-10.1202- 10-118	15	18,75	-	-
Welded pipes	03-49-AC/Q	49	60	-	-

Qualification, acceptance o.g., acceptance					
Manufacturer:	Prepared by/Date:	Checked by/Date:			

Camerano J. , 18/01/2021 Fil

Filaferro F. 18/01/2021

The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials.

This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.

Qualifying Company (company name/address):

Qualification/acceptance signatures

Signature/Date:

F. LOWEN 18.01.2